

Installation Instructions

Cabin Filter

Instrucciones de montaje

Filtro de habitaculo

Notice de montage

Filtre d'habitacle

C25837

LOCATION: BEHIND THE GLOVE COMPARTMENT*

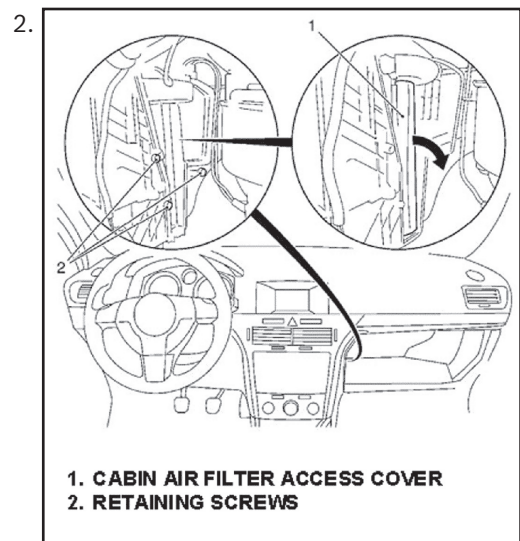
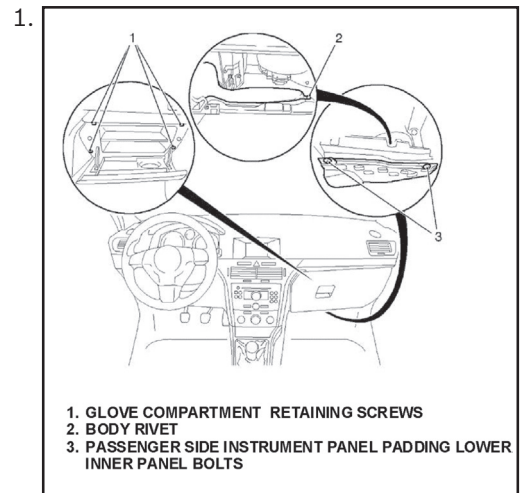
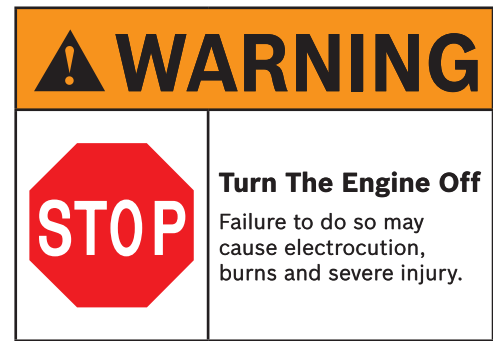
QUANTITY USED: 1

DEGREE OF DIFFICULTY: DIFFICULT

ESTIMATED INSTALLATION TIME: 60 MINUTES

General Motors 2008-09 Astra

1. Open the glove compartment.
2. Remove four screws attaching the glove compartment to the instrument panel Figure 1.
3. Disconnect the electrical connector and remove the glove compartment.
4. Remove the passenger side instrument panel padding lower inner panel retaining bolts, then the panel Figure 1.
5. Remove the passenger side footwell air duct.
6. Remove the body rivet Figure 1.
7. Remove the cabin air filter access cover retaining screws, then the cover Figure 2.
8. Remove the cabin air filter element from the housing. When removing the filter element from the housing, note the direction in which the arrow indicator is facing.
9. Install the new cabin air filter element. Ensure the filter element air flow direction arrow facing in the proper direction.
10. Position the cabin air filter access cover to the HVAC housing. Torque the attaching screws to 44 inch lbs.
11. Install the passenger side footwell air duct.
12. Install the body rivet.
13. Position the glove compartment to the instrument panel and connect the electrical connector.
14. Install the four glove compartment retaining screws. Torque the retaining screws to 35 inch lbs.
15. Install the passenger side instrument panel padding lower inner panel. Torque the two retaining bolts to 26 inch lbs.



*Instructions may vary by make, model and year.